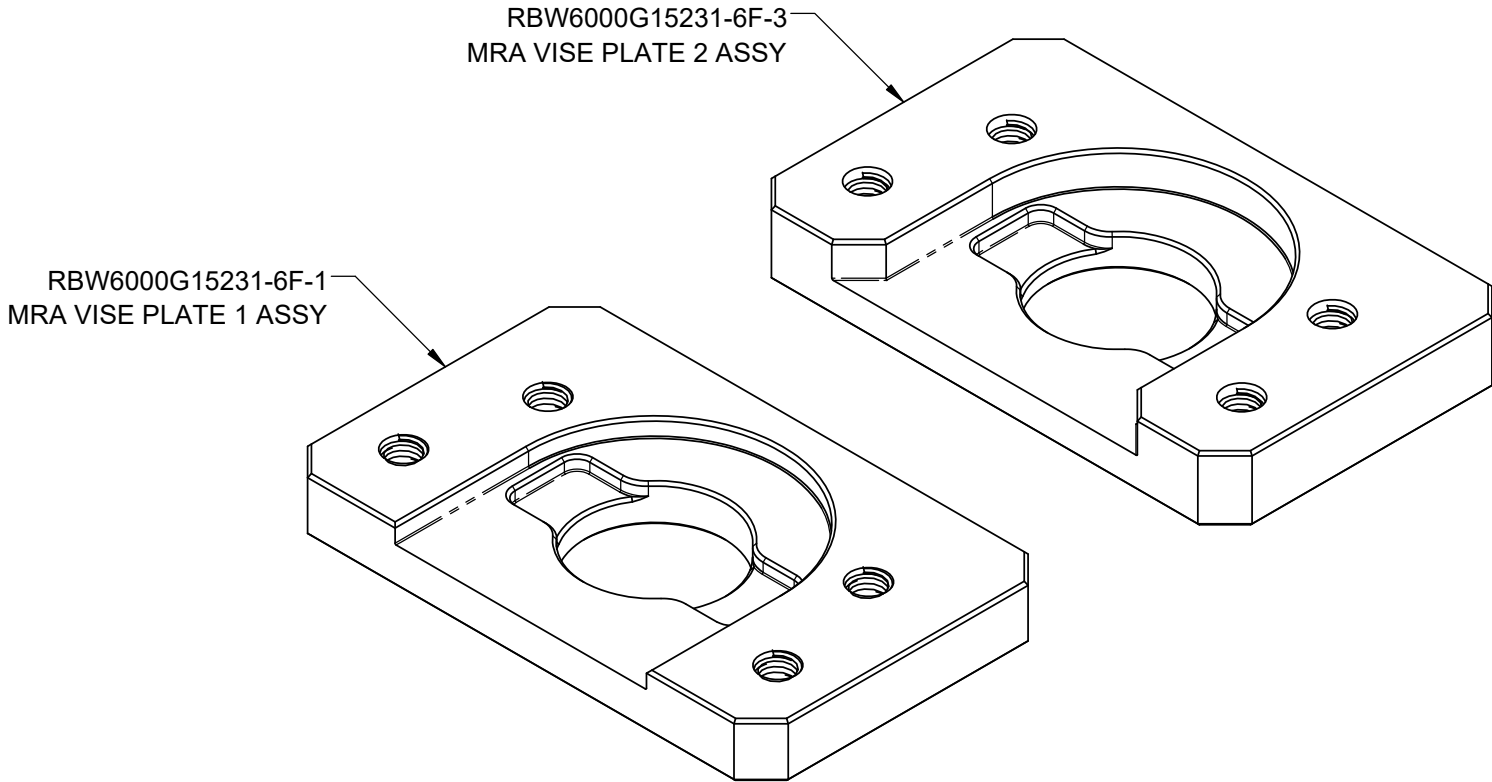



QTY	P/N	DESCRIPTION
X	RBW6000G15231-6F	MRA VISE ASSY
1	RBW6000G15231-6F-1	MRA VISE PLATE 1 ASSY
1	RBW6000G15231-6F-3	MRA VISE PLATE 2 ASSY

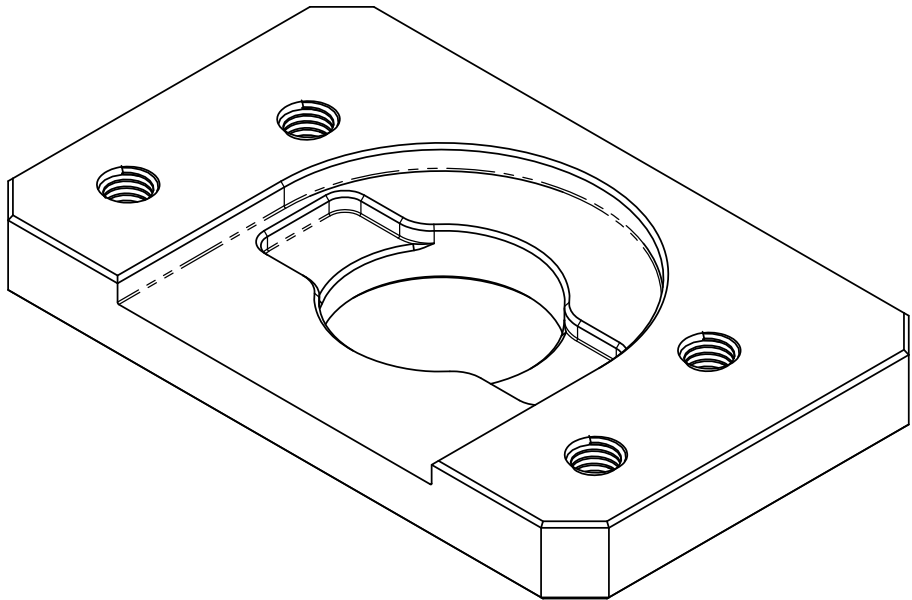


RBW6000G15231-6F MRA VISE ASSY

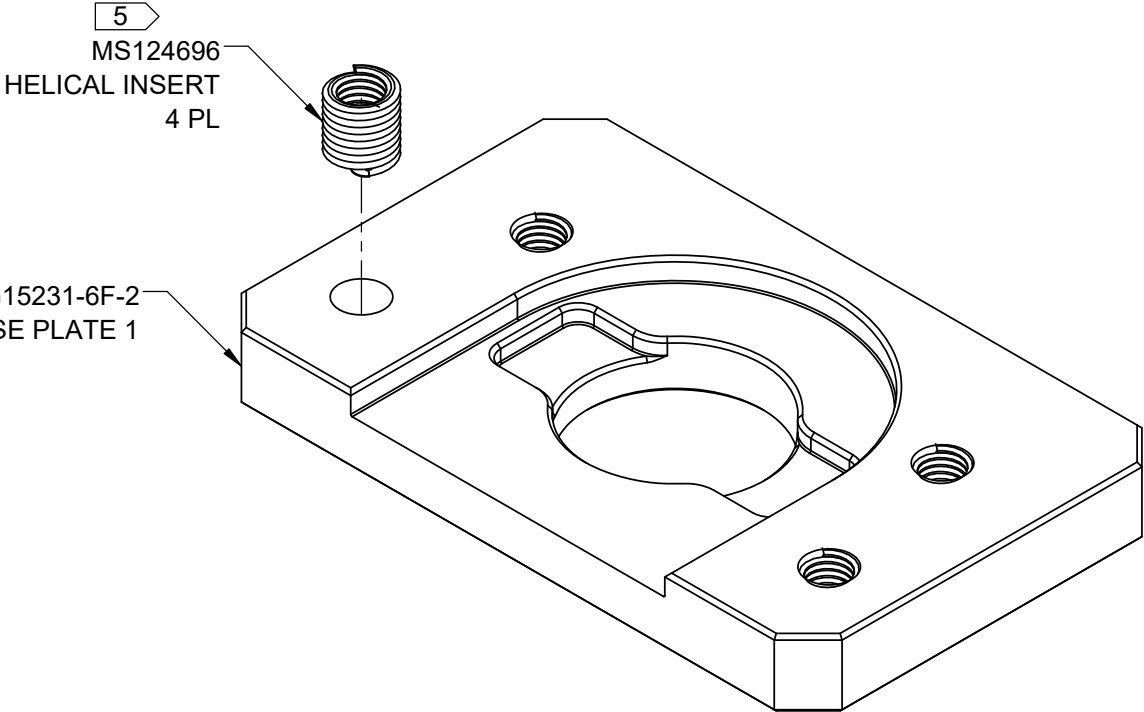
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) IDENTIFICATION: N/A

B	REVISED DRAWING TEMPLATE REORGANIZED/ADDED VIEWS FOR CLARITY -1, -3 MS124696 WAS MS21209F4-15. ADDED NOTE FOR LOCTITE 262 APPLICATION -2, -4 ADDED SYMMETRIC TOLERANCE FOR CENTER TO CENTER DIMENSIONS REASON: ECR 349		RF	22.01.13
A	NEW ISSUE		VM	19.08.13
REV.	DESCRIPTION		BY	DATE
DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		DRAWING NO. REV. B	
CHECKED	KPT		RBW6000G15231-6F SHEET 1 OF 5	
MFG. APPR.	RQ		TITLE SCALE	
APPROVED	SAD		MRA VISE ASSY NTS	
DE APPR.	N/A			
DATE	22.01.13	 THIRD ANGLE PROJECTION	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

QTY -1	P/N	DESCRIPTION
X	RBW6000G15231-6F-1	MRA VISE PLATE 1 ASSY
1	RBW6000G15231-6F-2	MRA VISE PLATE 1
4	MS124696	HELICAL INSERT



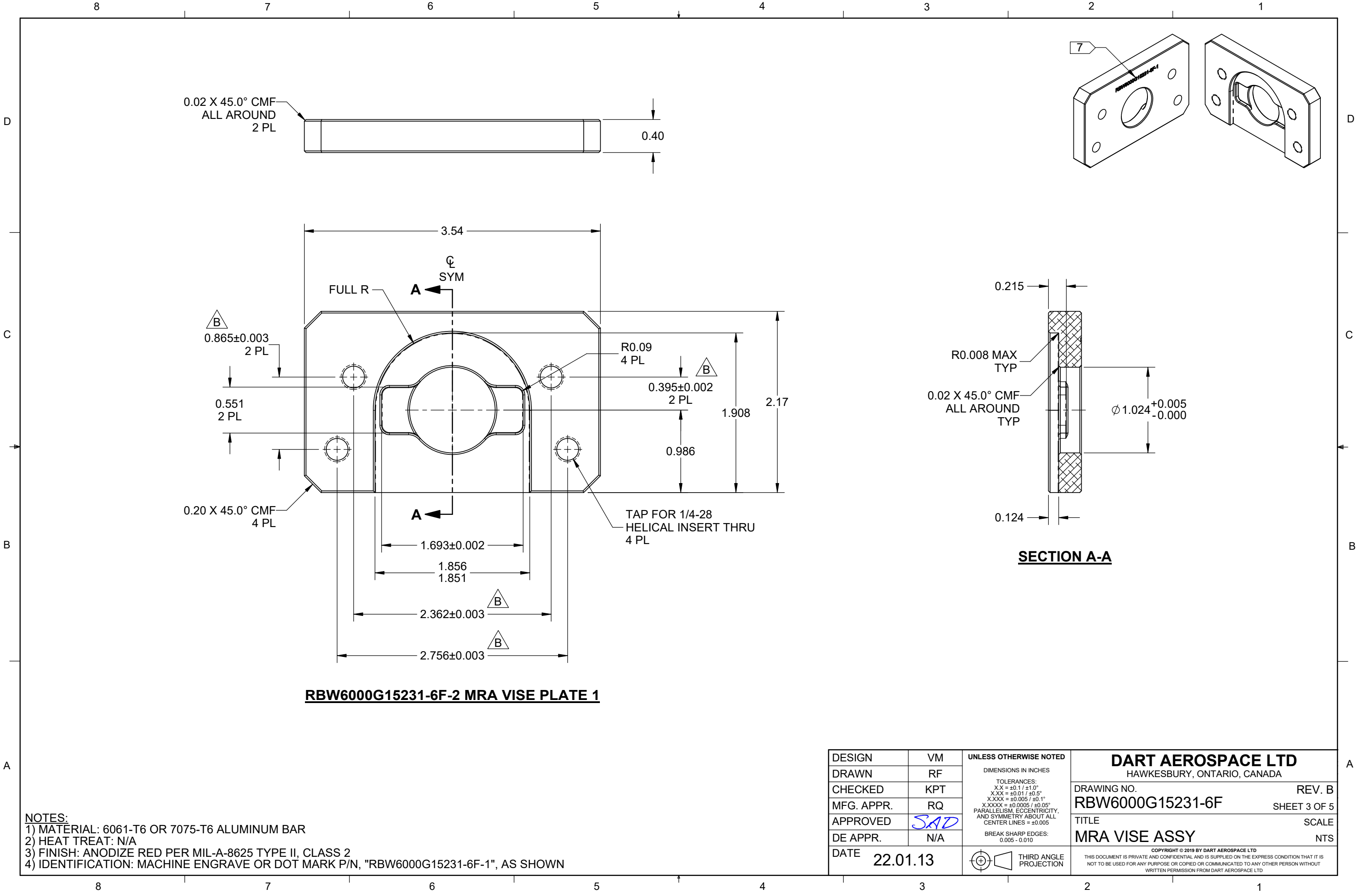
RBW6000G15231-6F-1 MRA VISE PLATE 1 ASSY



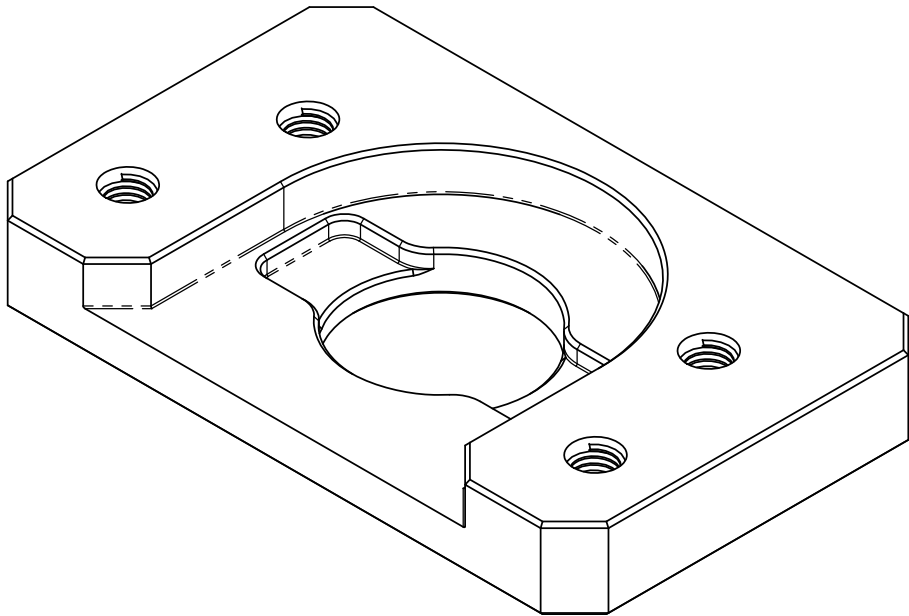
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: NONE
4) IDENTIFICATION: N/A
5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



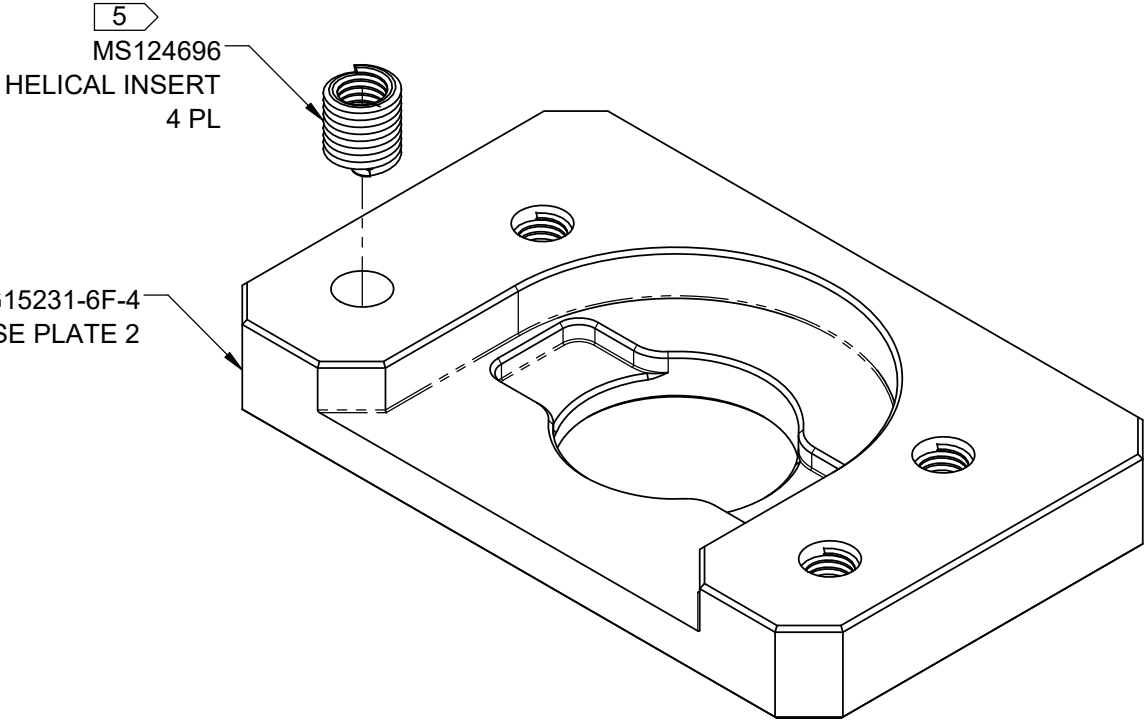
DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		DRAWING NO. REV. B	
CHECKED	KPT		RBW6000G15231-6F SHEET 2 OF 5	
MFG. APPR.	RQ		TITLE SCALE	
APPROVED	SAD		MRA VISE ASSY NTS	
DE APPR.	N/A		THIRD ANGLE PROJECTION	
DATE	22.01.13		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



QTY -3	P/N	DESCRIPTION
X	RBW6000G15231-6F-3	MRA VISE PLATE 2 ASSY
1	RBW6000G15231-6F-4	MRA VISE PLATE 2
4	MS124696	HELICAL INSERT



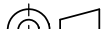
RBW6000G15231-6F-3 MRA VISE PLATE 2 ASSY

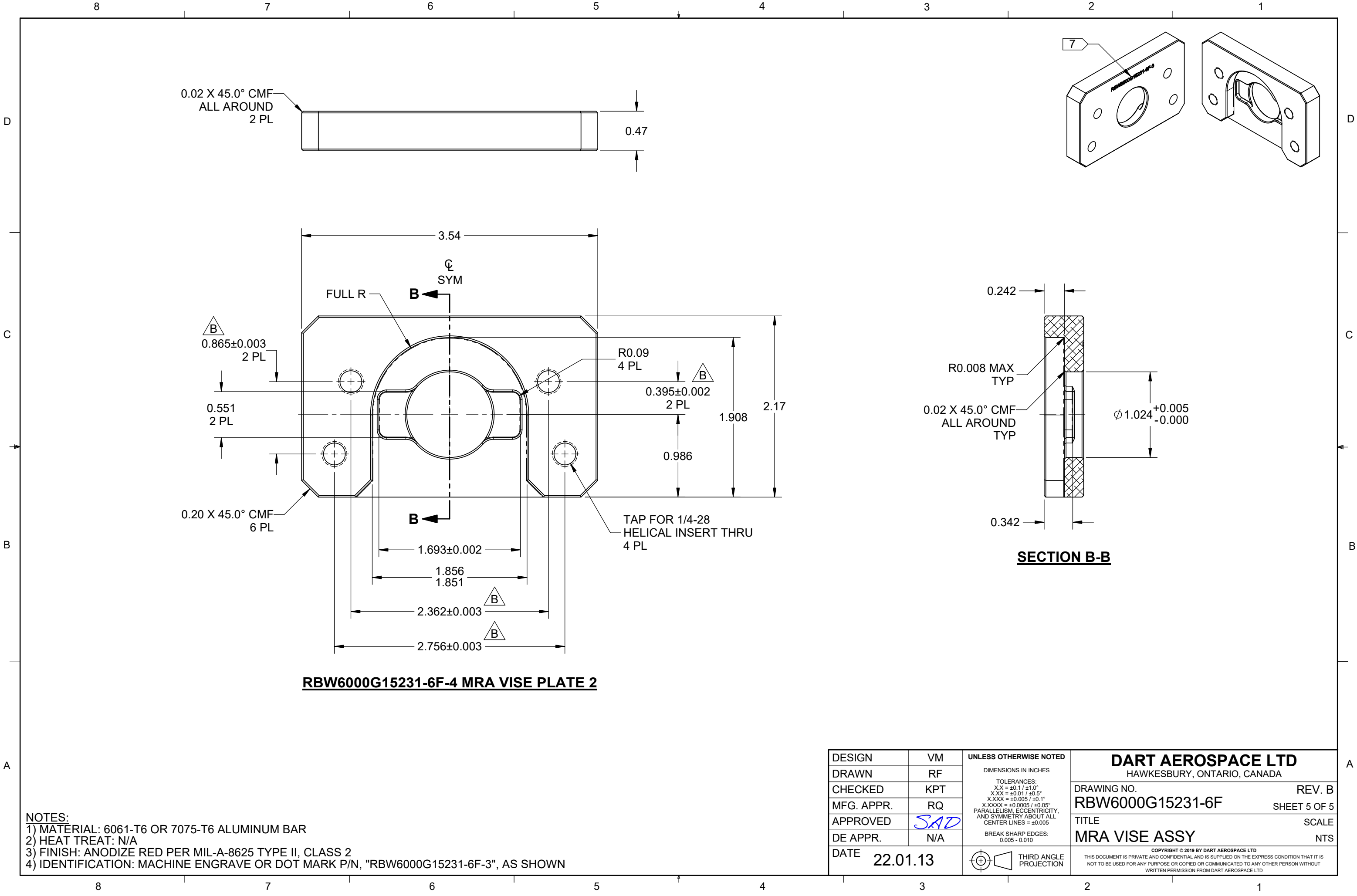


NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: NONE
- 4) IDENTIFICATION: N/A
- 5) APPLY LOCTITE 262 TO THREADS OF MS124696 HELICAL INSERT PRIOR TO INSTALLATION



DESIGN	VM	<div>UNLESS OTHERWISE NOTED</div> <div>DIMENSIONS IN INCHES</div> <div>TOLERANCES: X.X = ±0.1 / ±1.0° X.XX = ±0.01 / ±0.5° X.XXX = ±0.005 / ±0.1° X.XXXX = ±0.0005 / ±0.05° PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005</div> <div>BREAK SHARP EDGES: 0.005 - 0.010</div>	<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div>	
DRAWN	RF		DRAWING NO. REV. B	
CHECKED	KPT		RBW6000G15231-6F SHEET 4 OF 5	
MFG. APPR.	RQ		TITLE SCALE	
APPROVED	<i>SAD</i>		MRA VISE ASSY NTS	
DE APPR.	N/A			
DATE	22.01.13			
			THIRD ANGLE PROJECTION	
<div>COPYRIGHT © 2019 BY DART AEROSPACE LTD</div> <div>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</div>				



NOTES:

- 1) MATERIAL: 6061-T6 OR 7075-T6 ALUMINUM BAR
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE II, CLASS 2
- 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK P/N, "RBW6000G15231-6F-3", AS SHOWN

DESIGN	VM	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = $\pm 0.1 / \pm 1.0^\circ$ X.XX = $\pm 0.01 / \pm 0.5^\circ$ X.XXX = $\pm 0.005 / \pm 0.1^\circ$ X.XXXX = $\pm 0.0005 / \pm 0.05^\circ$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		DRAWING NO. RBW6000G15231-6F	
CHECKED	KPT		REV. B SHEET 5 OF 5	
MFG. APPR.	RQ		TITLE MRA VISE ASSY	
APPROVED	<i>SAD</i>		SCALE NTS	
DE APPR.	N/A		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	22.01.13			